

TECHNICAL SPECIFICATION

UNIT: METRIC CM
OCT 18, 2026

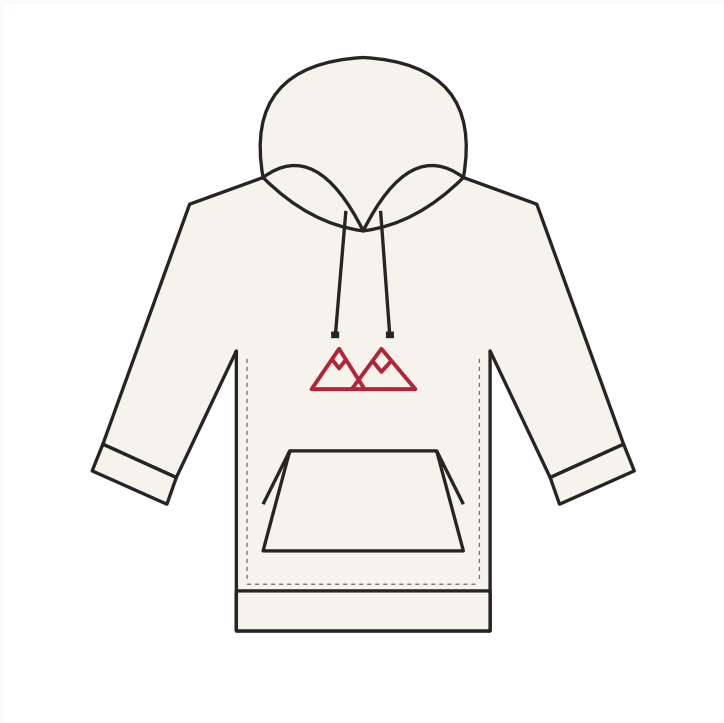
Ridge Pullover Hoodie - Educational Sample

Relaxed · Hoodie

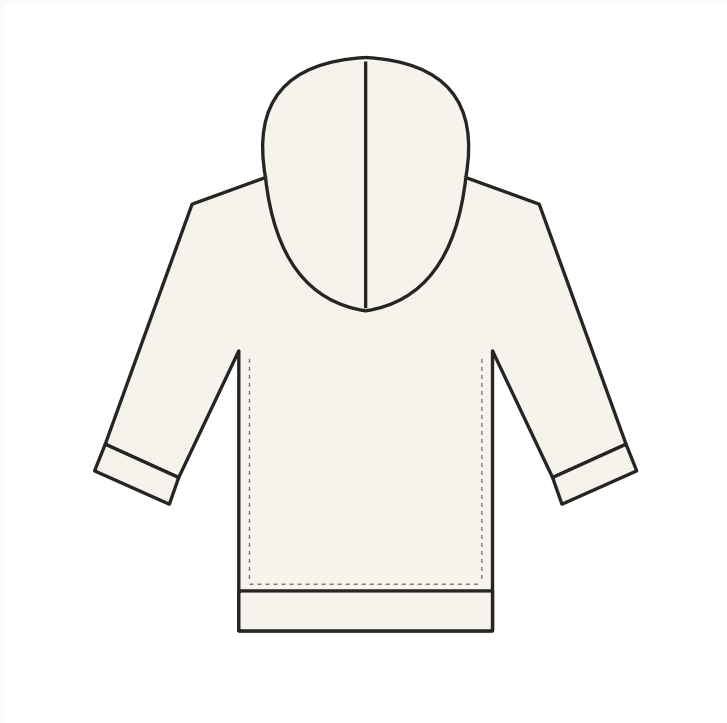
TITLE	Ridge Pullover Hoodie - Educational Sample	STYLE CODE	SYL-EX-001
SEASON	Educational example	GENDER	Unisex
CATEGORY	Hoodie	SILHOUETTE	Relaxed
UNIT	Metric (CM)	COLORWAYS	Warm chalk / berry print

01 // TECHNICAL FLAT SKETCH

FRONT



BACK



02 // MEASUREMENTS

PRIMARY GRADED SPECS

UNIT: CM SYSTEM: CUSTOM BASE: M

POINT	CATEGORY	M	TOLERANCE	METHOD
1. Half chest	garment	60	+/- 1	Flat, 2.5 cm below armhole, side to side
2. Body length	garment	70	+/- 1	High shoulder point to bottom hem, including rib
3. Sleeve length	garment	59	+/- 1	Shoulder seam to cuff edge, including cuff
4. Hem rib height	garment	6	+/- 0.5	Finished rib height, laid flat

03 // MATERIALS

FABRICS

NAME	TYPE	COMPOSITION	WEIGHT	WIDTH	COLOR	SUPPLIER
Cotton-rich brushed fleece	shell	80% cotton / 20% polyester	320 gsm	180 cm	Warm chalk	—
2×2 rib	shell	95% cotton / 5% elastane	360 gsm	100 cm	Match fleece	—

TRIMS

NAME	TYPE	SPECIFICATION	PLACEMENT	QTY PER GARMENT	SUPPLIER
Flat cotton drawcord	Drawcord	10 mm wide; finished ends; sample length 120 cm	Hood channel	1	—

THREAD

NAME	DETAILS
Polyester · Tex 27	Color: Match shell · Usage: Assembly and topstitching; confirm with factory

GRADING

Not yet captured. Grade rules, grade break, and per-zone increments will appear here once captured.

04 // CONSTRUCTION

ASSEMBLY ORDER

#	OPERATION	DESCRIPTION	STITCH	SPI
1	—	Approve fleece shrinkage and print strike-off	—	—
2	—	Apply front print before garment assembly	—	—
3	—	Join shoulders and attach sleeves	—	—
4	—	Attach double-layer hood and insert drawcord	—	—
5	—	Close side seams; attach cuffs and hem rib	—	—
6	—	Press and inspect sample against measurements	—	—

LAYERS

NAME	DETAILS
shell	FABRIC REF
	fleece
	ATTACHMENT
	Sewn
	PANELS
	body, hood, sleeves

SEAMS

AREA	SEAM TYPE	STITCH TYPE	ALLOWANCE	STITCH COUNT
Shoulder and side seams	Overlock	4-thread overlock	1 cm	Confirm after seam trial

05 // SURFACE DESIGN

PRINTS

NAME	DETAILS
Screen Print · 1 Color	POSITION
	Center front chest
	DIMENSIONS
	28 cm wide x 14 cm high
	COLORS
	Berry (#B52637), screen approximation; approve physical strike-off
	Original transparent two-peak artwork. Sketch placement is illustrative; written dimensions govern. Confirm ink compatibility and wash performance.

06 // COLORWAYS



Warm chalk / berry print

07 // LABELING & PACKING

CONTENT & ORIGIN

CONTENT LABEL	Shell: 80% cotton / 20% polyester. Rib: 95% cotton / 5% elastane. Verify supplier declarations.
COUNTRY OF ORIGIN	To be confirmed with manufacturer

HANG TAG

Fictional sample - not for sale

PACKING

METHOD	Fold
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COMPLIANCE

Fictional educational sample. Not production-ready: validate fit, grading, materials, decoration and care with your manufacturer.
